

Work Order ID 56352

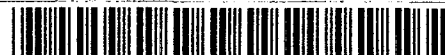
February 18, 2010 1:39:10 PM



PRELIMINARY ISSUE Page 1

Item ID: D4061-1

Accept



Setup Start



Revision ID:

Item Name: Ski Cushion

Stop



Start Date: 18/02/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 22/02/2010 Req'd Qty: 16.00



Customer:

Reference:

10.02.18

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4061	PA1 <i>Rev. A</i>								
100		0.00							
Doosan									
Doosan Lathe	Memo 1-Turn as per folio FA914 & dwg D FOLIO REV: <i>N/A</i> DWG REV: <i>A</i> 2-Deburr as required	0.00							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC									
Quality Control	Memo	0.00							

SL 10/02/21

SL 10/02/21

16

Work Order ID 56352

February 18, 2010 1:39:10 PM



Page 2

Item ID: D4061-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Ski Cushion

Start Date: 18/02/2010 Start Qty: 16.00



Cust Item ID:

Required Date: 22/02/2010 Req'd Qty: 16.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

120

QC8- Inspect parts - second check

0.00

LB 10/02/22

16

0



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

P 10/4/8

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

RD 0324 M7r

10/04/08

W 00308

POSITIVE RECALL

EFFECTIVE *10/3/08* AUTH *W*

RELEASED *J* DATE *10/04/08*

Picklist Print

February 18, 2010 1:39:10 PM

Page 1

Work Order ID: 56352



Parent Item: D4061-1



Parent Item Name: Ski Cushion

Start Date: 18/02/2010

Required Date: 22/02/2010

Comments: IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWT3.500X3.000		Purchased	No				f	1.0784	2.1103			

UHMW Tubing 3.5" x 3"

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

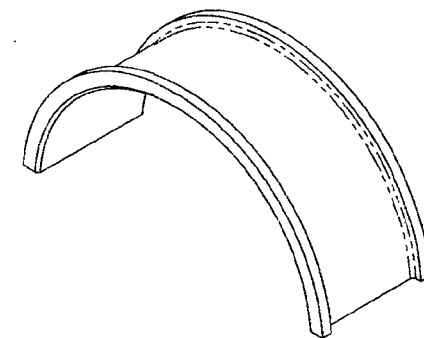
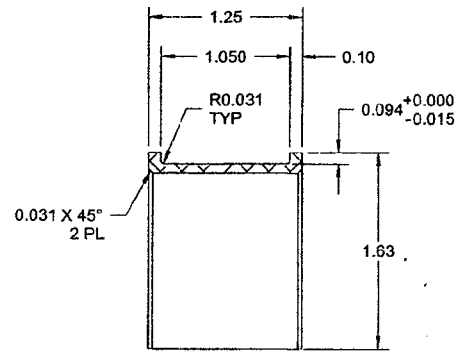
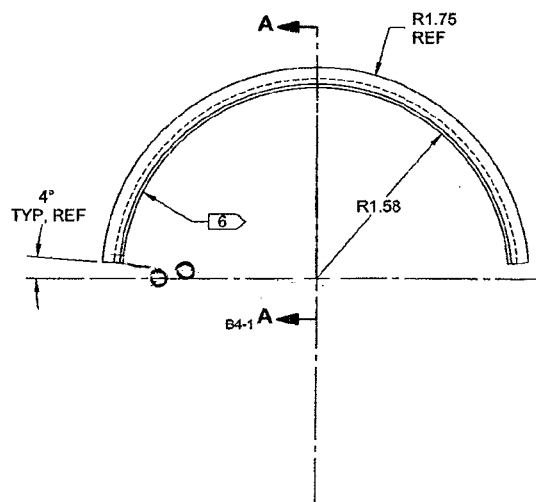
MAT

112968

1.0784

1.0784 ✓

2.11 SK 18/02/21



D4061-1 412 SKI CUSHION

NOTES:

- 1) MATERIAL: BLACK OR WHITE UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500W.XXXW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4061-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

PA1	AMOD PROTOTYPE	MB	10.02.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.03		

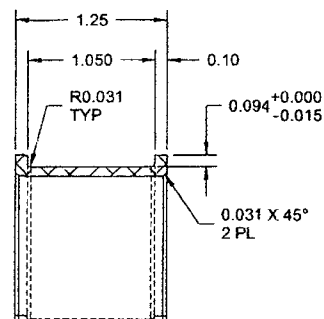
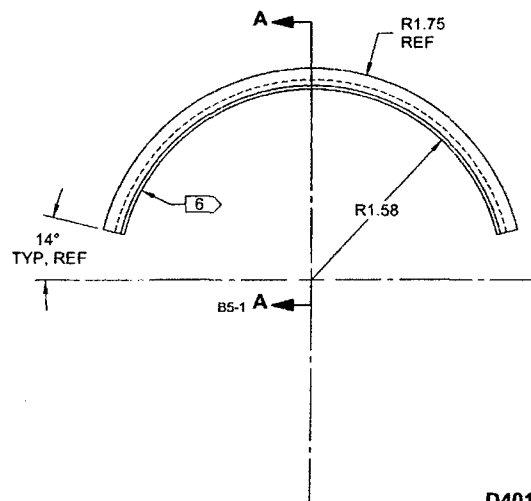
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. PA1
DRAWING NO. D4061	SHEET 1 OF 1	
TITLE 412 SKI CUSHION	SCALE NTS	
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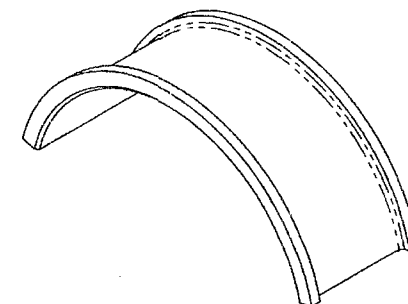
REFERENCE ONLY

REFERENCE ONLY

*Similar
TO*



SECTION A-A B7-1



REFERENCE ONLY

D4012-1 CUSHION

56352

RELEASED
2009-11-24

NOTES:

- 1) MATERIAL: UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500B.XXXW
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

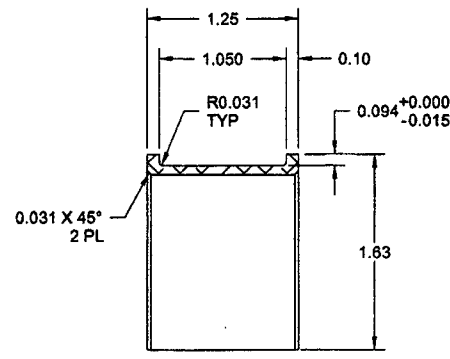
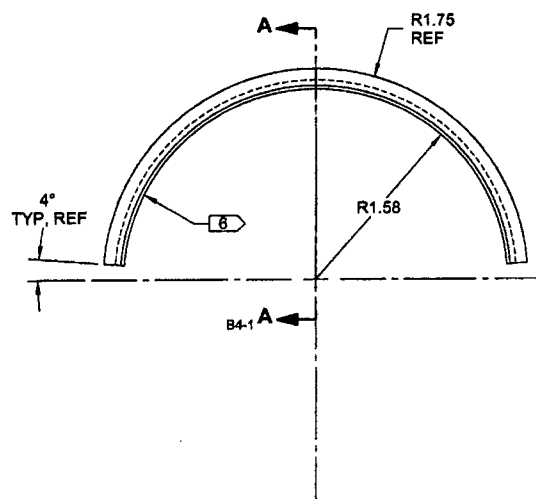
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MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.10.19			

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TITLE CUSHION	SCALE NTS
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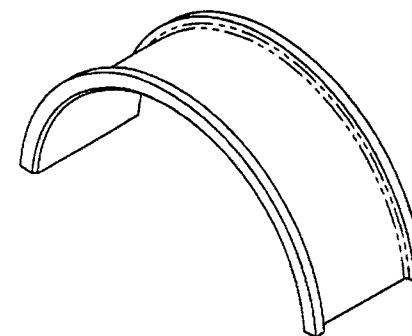
C 4
 C 176
 C 184
C 356

C 14.
 C 166.
 C 184
C 346.
 C O.

1840
 1840
 1840



SECTION A-A B7-1



D4061-1 412 SKI CUSHION

RELEASED
2010-04-07

- NOTES:
- 1) MATERIAL: BLACK OR WHITE UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF. DART SPEC. MUHMTWTR3.500W.XXXB OR MUHMTWTR3.500W.XXXW
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 - 7) WEIGHT: 0.02 lbs

REV.	NEW ISSUE	DESCRIPTION	MB	10.03.31
DESIGN			BY	DATE
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CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	10.03.31			

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWING NO. D4061	SHEET 1 OF 1	
TITLE 412 SKI CUSHION	SCALE NTS	
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